



# YUKEN PRODUCTS FOR EVERY NEED

As a specialized manufacturer of hydraulic equipment, Yuken is trying hard to meet our customers' various requirements with a continuous effort to develop new products and improve the existing products.

This catalogue is compiled to introduce the line-up of Yuken's products. It does not represent detailed technical information such as dimensions, specifications and characteristics of each and every product Yuken manufactures. If you require such information, please contact us or ask our sales representative for the "Engineering Information Catalogue" or "Product Catalogue" which are prepared separately.



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# INDEX

3	PISTON PUMPS
8	AC SERVO MOTOR DRIVEN PUMPS
11	VANE PUMPS
12	PRESSURE CONTROLS
13	FLOW CONTROLS
14	DIRECTIONAL CONTROLS
17	MODULARS
21	PROPORTIONAL ELECTRO – HYDRAULIC CONTROLS
23	LINEAR SERVO VALVES
25	ENERGY-SAVING HYDRAULIC UNITS AND CONTROLLERS
26	STANDARD HYDRAULIC POWER UNITS



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# **Piston Pumps**

# ARLI Series Variable Displacement Piston Pumps

The ARL1 series piston pumps are compact, low noise, and high efficiency pressure compensator type piston pumps based on the proven technology and reliability of Yuken's "A series/AR series" piston pumps. These pumps cover the small displacement range from 6.2 to 16.3 cm³ /rev.





# Series Variable Displacement Piston Pumps

These AR series pumps have been developed on the basis of the same design concept as A series pumps which are renowned for high efficiency and low noise level.

Using an alminum body, the size of the pump is more compact and the mass is considerably reduced. The noise level has also been reduced.





## **Series Variable Displacement Piston Pumps**

The A series variable displacement piston pumps are high efficiency swash plate type piston pumps developed using Yuken's unique technology to meet customers' needs for energy efficient and low noise solutions. These pumps support a wide variety of displacement sizes and control types and are widely used in various hydraulic systems.





# BU Series Variable Displacement Piston Pumps

These A3H Series variable displacement piston pump offer high pressure, high efficiency, high speed and low noise features. This pump series has been developed using Yuken's unique design concept and cumulative technologies.

They are suitable for use with construction machinery and various industrial machinery ranging from presses to injection moulding machines.





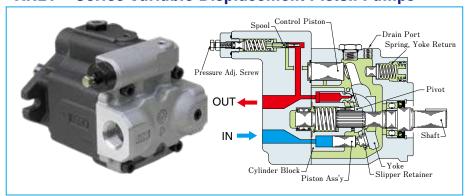
# Series Variable Displacement Piston Pumps

The A7H series variable displacement piston pumps offer a displacement of 180,270 cm<sup>3</sup>/rev with a rated pressure of 35 MPa and a maximum pressure of 40 MPa, supporting high pressure / high flow applications. The non-drive side of these pumps can be connected to an additional pump with SAE connection to provide a combined pump.

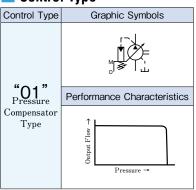


	Pump Type	Maximum Operating Pressure MPa	1 :	Geometric Displacement
	"ARL1" Series Piston Pumps	7		[ARL1-6]   ARL1-8   ARL1-12   ARL1-16
V	"AR" Series ariable Displacement Piston Pumps	16		AR16 AR22
5		21		A10 A16
stc		16		A22
ies nent Pi	Single Pumps	21		A37 A45 A56
*A. Series • Displacement Piston Pumps		28		A70 A90 A100 A145 A220
Variable	Double Pumps	28		A16 A22 A37 A56 Inboard Pump A16 A22 A37 A56 A70 A90 A145 (Driven End)
\ 8	Variable / Fixed Double Pumps	28		PV2R1         PV2R2         Inboard Pump           A16         A22         A37         A56         A70:A90:A145         (Driven End)
V	"A3H" Series ariable Displacement Piston Pumps	35		A3H16
V	"A7H" Series ariable Displacement Piston Pumps	40		A7H180   A7H265

# "ARL1" Series Variable Displacement Piston Pumps



# Control Type

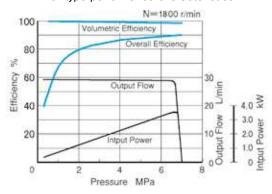


### Features

### Compact size

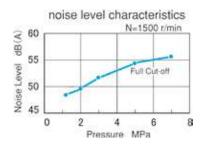
The "ARL1" series variable displacement piston pumps are designed to offer 40% reduction in weight and capacity and significantly smaller in size and lighter in mass compared with the "AR" series piston pumps.

### "ARL1-16" type performance characteristics

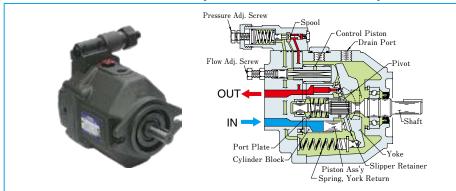


#### Low noise level

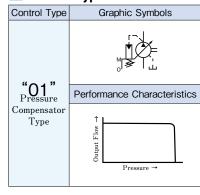
The noise level of the ARL1 pump is as low as 55dB(A) [at 7MPa full cut-off pressure and 1500r/min] measured one metre horizontally away from the pump head cover.



# "AR" Series Variable Displacement Piston Pumps



# Control Type

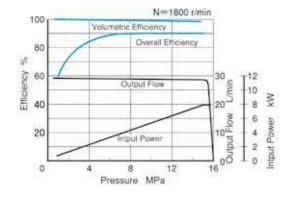


### Features

#### High efficiency

At 16MPa loaded pressure and 1800 r/min rotating speed, volumetric efficiency is over 98% and overall efficiency is more than 90%.

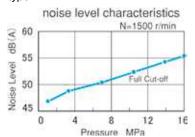
#### "AR16" type performance characteristics



# Low noise level

The noise level of the ARL1 pump is as low as  $55 \, \mathrm{dB(A)}$  [at 7MPa full cut-off pressure and  $1500 \, \mathrm{r/min}$ ] measured one metre horizontally away from the pump head cover.

## "AR16" type



# "A" Series Variable Displacement Piston Pumps

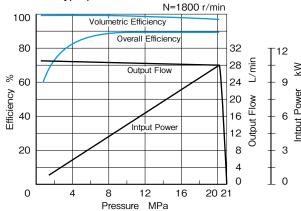


### Features

### High efficiency

At 16MPa loaded pressure and 1800 r/min rotating speed, volumetric efficiency is over 98% and overall efficiency is more than 90%.

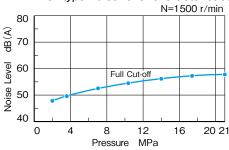
# "A16" type performance characteristics



#### Low noise level

The noise level of the A16 pump is as low as 57.3dB(A) [at 21MPa full cut-off pressure and 1500r/min] measured one metre horizontally away from the pump head cover.

# "A16" type noise level characteristics

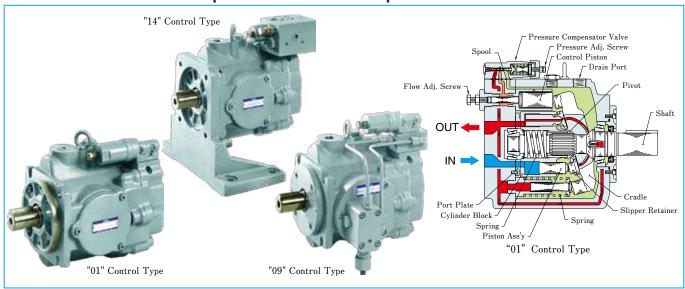


# Control Type

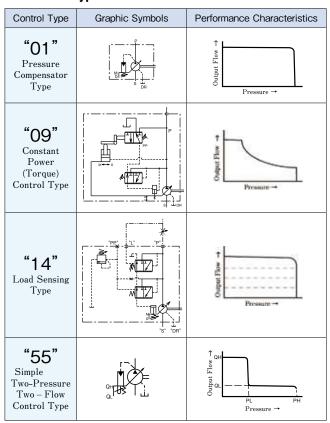
Control ly	/ pc				
Control Type	Graphic Symbols	Performance Characteristics	Control Type	Graphic Symbols	Performance Characteristics
"O1" Pressure Compensator Type		↑ Mod Jandan O Pressure →	"05" Two-Pressure Two - Flow Control Type by System Pres.	20 × 17 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	↑ OH DE
"02" Solenoid – two Pressure Control Type		↑ SOL SOL ON'  SOL ON'  PL PH  Pressure →	"06" Two-Pressure Two-Flow Control Type with Solenoid Valve		OH SOL'OFF'  SOL'ON'  PL  PL  Pressure →  PH  Pressure →
"03" Pressure Compensator with Unloading Type	ZXIIM TIM	↑ Mo G I nation of the control of t	"07" Pilot Pressure Control Type Pressure Compensator		↑ & O D Pressure → (Pilot Pres.→)
"04" Proportional Electro – Hydraulic Load Sensing Type		The following of the fo	"09" Constant Power Control Type		Output Flow Input Power  Input Power  Pressure
"04E" Electro – Hydraulic Proportional Pressure & Flow Control Type "04EH" Electro –		(S—Input Voltage → L.)	Simple Two-Pressure Two-Flow Control Type	OH DIS I	↑ OH SE SE PL Pressure → PH

Proportional Pressure & Flow Control Type (OBE Type)

# "A3H" Series Variable Displacement Piston Pumps

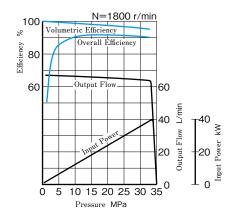


# Control Type



### Features

•High performance at maximum pressure 35MPa Volumetric efficiency is over 95% and overall efficiency is more than 90% at 1800 r/min.



# Compact size

A3H series are compact in size because output / mass ratio is large.

# Specifications

Model Numbers	Geometric Displacement	Minimum Adj.		ting Pres. MPa	Shaft Spe		Mass kg (01 Control type)		
Model Numbers	cm <sup>3</sup> / rev	Flow cm <sup>3</sup> / rev	Rated	Intermittent	Max.	Min.	Flange Mtg.	Foot Mtg.	
A3H16-**R**KK <sup>(1)</sup>	16.3	8			3600	600	14.5	23.4	
A3H37-**R*KK	37.1	16			2700	600	19.5	27.0	
A3H56-**R*KK	56.3	35	28		2500	600	25.7	33.2	
A3H71-**R*KK	70.7	45		35	2300	600	35.0	42.5	
A3H100-**R*KK	100.5	63			2100	600	44.6	72.6	
A3H145—**R**KK	145.2	95			1800	600	60.0	88.0	
A3H180—**R**KK	180.7	125			1800	600	70.4	98.4	

<sup>(1)</sup> The "A3H16" model does not support the "09" control type.

A through drive type to which a driven pump can be connected is also available. Contact us for details.

# "A7H" Series Variable Displacement Piston Pumps



# Control Type

Control Type	Graphic Symbols	Performance Characteristics
"O1" Pressure Compensator Type	P IPd	↑ Mol.14 tudin O Pressure →
"09" Constant Power Control Type	PPS	opur Flow -
"09R" Constant Power Control Type with External Pilot	PP PS Dr S	Pressure →

## Features

### High Pressure-Large Volume Displacement

Adding to current A3H series, 180 + 270 cm<sup>3</sup>/rev displacement with ratede pres. 35 MPa, Max. pres. 40 MPa pumps are now available.

### Optional Through Drive

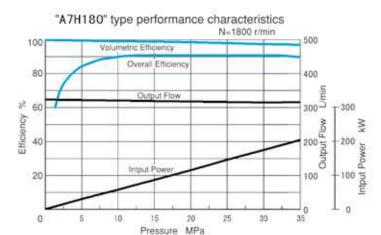
Optional through drive allow an auxiliary or outoboard pump (SAE Standard) to be directly mounted.

### Fire-Resistant Fluids

Water-Glycols and Polyol Ester Type are applicable under certain condition.

### High performance at maximum pressure 40 MPa

Volumetric efficiency is over 95% and overall efficiency more than 90% at  $1800\ \mathrm{r/min}.$ 



# Specifications

Series	Geometric	_	ng Pressure MPa	_	eed Range min	Temperature	Viscosity	Approx Mass kg				
Numbers	Displacement cm <sup>3</sup> /rev	Rated	Intermittent	Rated	Max.	Range °C	Range mm²/s	Flange Mtg.	Foot Mtg.			
A7H180	180	35	40	1800	1900	-20 - +80	10-1000	150 "01" 154 "09"	220 "01" 224 "09"			
A7H265	270	35	40	1200	1600	-20 - +80	10-1000	220 "01" 224 "09"	310 "01" 314 "09"			

# Specifications for Special Fluids

Town of Florida	Series Number		g Pressure Pa	-	eed Range min	Temperature	Viscosity Range
Type of Fluids	Series Number	Rated	Intermittent	Rated	Max.	Range °C	mm²/s
W + Cl 1	M-A7H180	01	95	1800	1800	10.50	00 1000
Water-Glycols	M-A7H265	21	25	1200	1200	10–50	20–1000
Delivel auton Tons	P-A7H180	25	40	1800	1900	10.70	10 1000
Polyol ester Type	P-A7H265	35	40	1200	1600	10–70	10–1000

# **AC Servo Motor Driven Pumps**

Revolution **Control System** 



# ASR Series AC Servo Motor Driven Pumps

The ASR series provides variable flow by driving a piston pump directly with an AC servo motor and controlling the rotational speed in a range from zero to the maximum level.

This series allows for precise control of flow / pressure by using a dedicated AMSR controller. It also offers exellent response and repeatability.





# Series AC Servo Motor Driven Pumps

The ASE series pumps inherit the basic concept of the shaft speed control from the ASR series pumps and offer high cost performance.

The pumps of this series offer easy shaft speed control for systems that do not require as much precision, response, or repeatability as the ASR series pumps offer.

With the output flow and the discharge pressure controlled by a dedicated AMSE controller, precision, response and repeatability of systems using the ASE series pumps have been improved compared with those using conventional variable displacement piston pumps.

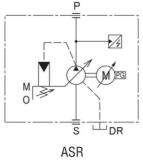


# Specifications

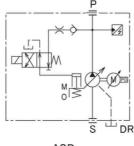
#### \*) depends on pump displacement

-							, ,					
Model	ASR1-C	ASR2-C	ASR3-E, G	ASR5-G, J	ASR10-J, M	ASE3	ASE5	ASE10	ASE15W			
Max. Flow L/min	39.5	55.5	92.3	129	200	80.8	132.7	205.4	302			
Max. Operating Pres. MPa	21	16	21	21	21	17.5	17.5	17.5	17.5 (21*)			
Min. Adj. Pres. MPa	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1			
Motor Output kW	4.5	4.5	6 to 8	8 to 11	11 to 15	11	20	35	35			
Mass (Pump + Motor) kg	54	54	80 to 89	94 to 177.5	213 to 233	75	123	190	241.5			
Input Signal Voltage				0 to	o + 10V DC (M	ax.)						
Monitor Output Voltage					0 to + 10V DC							
Sequence I/O	Pho	to Coupler Inp	ıpler Input 8ch/	n/Open Collector Output 5ch								
Power Supply		3-Phase AC 200 to 230 V/3-Phase AC 380 to 480 V, 50/60 Hz AC 380 to 480 V 50/60 Hz										

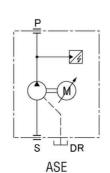
# **Graphic Symbols**



Single Displacement Type



**ASR Dual Displacement Type** 



# "ASR" Series AC Servo Motor Driven Pumps



### Features

#### High Perfomace

Special high power servo motor (SPM) and variable displacement piston pump → Improved ultralow speed molding & continuous pressure holding perfomance and excellent repeatability.

#### High response

Ultra precise molding by high response injection with a high-efficiency piston mump.

#### Energy saving

Powerconsumption less than half that of hydraulic machines and equivalent to that of full electric machines, with reduced standby power consumpion

→ Dual displacement models allow more compact system designs.

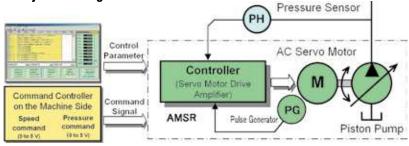
#### Less wiring

Wire saving and miswiring prevention through the integration of the controller/driver and the use of secial cables.

#### Large flow

The AMSR controller has a combination function that suppors operation with large flow up to 3200 L/min (ASR10  $\times$  16 units).

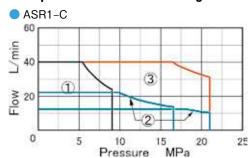
System Cofiguration

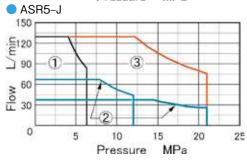


A feedback loop is by the AMSR controller that computes deviations between control signals from the machine side (speed and pressure commands) and sensor signals to drive the AC servo motor accordingly. Control parameters can be set digitally by using dedicated software.

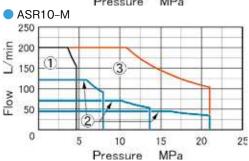
The AC servo motor is selected according to the torque and shaft speed required to drive the hydraulic pump. The selection of an appropriate motor for the load condition is important.

# Sample of Pressure–Flow Diagram





#### 



# Model Number Designation

ASR3	<b>—</b> 4	G	—н	Х	S	A100*1	N*1	—а	00	-11
Series Numbers	Power Supply Voltage	Power Capacity	Max. Operating Pres.	Flow Setting	Port Direction	Coil Type for Solenoid Operated Directional Valve	Electrical Conduit Conection for Solenoid Operated Directional Valve	Function Selection	Parameter Number	Design Number
ASR1		С	<b>H</b> : 21 MPa			AC A100: AC100V A120: AC120V				11
ASR2		С	<b>C</b> : 16 MPa	X: Single Displacement	<b>S</b> : Side	<b>A200:</b> AC200V <b>A240:</b> AC240V	None: Terminal	A: Single		11
ASR3	None: AC200V 4: AC400V	E, G		Type <b>W</b> : Dual	None: Axial	DC None: DC24V D12: DC12V	Box N: Plug-in	B: Combination (Single Operation	<b>00</b> : Standard	11
ASR5		G, J	<b>H</b> : 21 MPa	Displacement Type		<b>D48</b> : DC48V	Connector (Optional)	Allowed)		11
ASR10		J, M			<b>A</b> : Horizontal <b>B</b> : Vertical	AC (AC → DC) R100: AC100V R200: AC200V				12

<sup>\*1</sup> Apply to only Flow Setting "W".

# "ASE" Series AC Servo Motor Driven Pumps



### Features

Less wiring/high reliability

Uses sensor -less rotational speed control.

Space saving/compactness

Integrated motor pump unit.

Larger motor output

(compared with other products in the same flow capacity range) Max. motor output is 11 to  $35~{\rm kW}$  (@ASE15W).

Easy maintenance

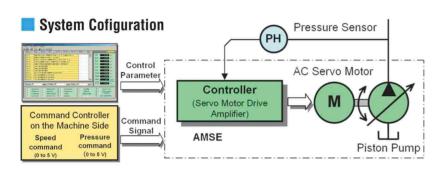
Adopting a cartridge fan and desorption terminals.

Reduced electrical noise

Using environmentally friendly EMC filter.

Large flow

Up to  $4800\ L/\text{min}$  with AMSE combination function and 16 units of ASE15W.

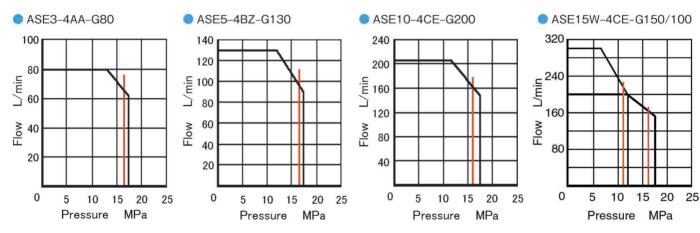


A feedback loop is by the AMSE controller that computes deviations between control signals from the machine side (speed and pressure commands) and sensor signals to drive the AC servo motor accordingly. Control parameters can be set digitally by using dedicated software.

The AC servo motor is selected according to the torque and shaft speed required to drive the hydraulic pump. The selection of an appropriate motor for the load condition is important.

# Sample of Pressure–Flow Diagram

- 1) Allowable continuous operating pressure: 11 MPa or less
- 2-Max. continuous operating time: 60 s



## Model Number Designation

ASE3	-4	AA	-G	80	S	A100*2	N*2	-A	00	31
Series Numbers	Power Supply	Power Capacity	Max. Operating Pres.	Max. Flow	Port Position	Coil Type for Solenoid Operated Directional Valve	Electrical Conduit Conection for Solenoid Operated Directional Valve	Function Selection	Parmeter Number	Design Number
ASE3	None: AC200V	AA		<b>80</b> : 80.8 L/min*1		AC		A: Single		31
ASE5	<b>4</b> : AC400V	BZ		<b>130</b> : 132.7 L/min*1		A100: AC100V A120: AC120V A200: AC200V		B: Combination (Single Use		31
ASE10	<b>4</b> : AC400V	CE	<b>G</b> : 17.5 MPa	<b>200</b> : 205.4 L/min*1	S: Horizontal	<b>A240</b> : AC240V <b>DC</b> <b>None</b> : DC24V	None: Terminal Box N: Plug-in	Allowed)	<b>00</b> : Standard	21
ASE15W	<b>4</b> : AC400V	CE		W: User Setting 120/90: Large Flow (Sol OFF) 120 cm <sup>3</sup> /rev Small Flow (Sol ON) 90 cm <sup>3</sup> /rev	<b>B</b> : Vertical	D12: DC12V D48: DC48V AC (AC → DC) R100: AC100V R200: AC200V	Connector (Optional)	<b>B</b> : Combination (Single Use Allowed)		10

<sup>\*1</sup> In case of Max. Operating Revolution.

<sup>\*2</sup> Apply to only Series Numbers "ASE15W".

# **Vane Pumps**

# PV2R Series Vane Pumps

These pumps have been developed especially for low noise operation. To comply with a wide range of applications including the injection moulding machines, PV2R Series pumps provide a wide range of output flows, from 5.8 to 237cm<sup>3</sup>/rev.

●Model ······PV2R1, PV2R2, PV2R3, PV2R4 and Double Pumps.

•Max.Operating Pressure ······21MPa

●Geometric Displacement ······PV2R1:5.8~31/PV2R2:41.3~64.7

 $PV2R3:76.4\sim115.6/PV2R4:136\sim237cm^3/rev$ 



# Noise Level

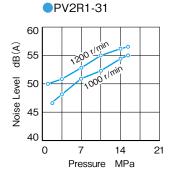
# Measuring condition

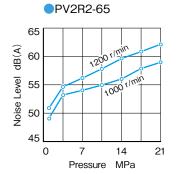
Fluid viscosity : 20mm<sup>2</sup>/s

Measurement position : One metre horizontally away from

pump head cover

 $Background\ noise \qquad : 40dB(A)$ 





# PV2R4A Series Vane Pumps

These Pumps have been developed to meet space-saving requirements. The pumps have achieved a reduction of 50% in volume and 40% in mass compared to conventional "PV2R4" pumps.

Model ..... PV2R4A and Duble Pumps

●Max. Operating Pressure ····· 17.2 MPa

Geometric Displacement ······· 138.5/162.6/194.4 cm<sup>3</sup>/rev



Pump Type	Maximum Operating Pressure MPa	Output Flow L/min at 1200 r/min at No-Load  1 2 5 10 20 50 100 200 500 800
Single Pumps	7	50T 150T
"PV2R" Series Single Pumps	21	PV2R1 PV2R2 PV2R3 PV2R4
"PV2R" Series Double Pumps	21	Small Volume
"PV2R4A" Series Single Pumps	17.2	PV2R4A
"PV2R24A/34A" Series Double Pumps	21 17.2	Small Volume PV2R2 PV2R3  Large Volume PV2R4A

# **Pressure Control Valves**

Various type of pressure control valves are available, from relief valves to pressure switches, to control the pressure at a desired level in the hydraulic system.



# **Low Noise Type Pilot Operated Relief Valves**

Yuken's pilot operated relief valves here have been particularly developed as low noise type. To protect the pumps and control valves from an excessive pressure, these valves are used to control the pressure in the hydraulic system at a constant level. The remote control and unloading can be done by using the vent circuit.



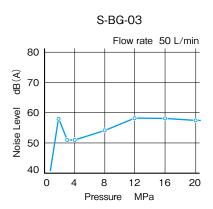
#### Noise Level

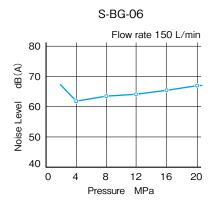
#### Measuring condition

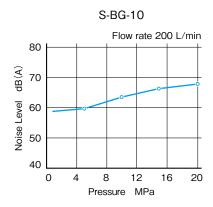
Fluid viscosity : 35mm<sup>2</sup>/s

Measuring position : At one metre back from the valve front.

Tank line back pressure: 0.1MPa







Valve Type	Maximum Operating Pressure MPa	1 ;	2 3	5		10			Flow 30 5	L/mi	100	0 20	00 3	00 5	1	10	00 20	000
Remote Control Relief Valves	25	DT-01				T												Π
Direct Type Relief Valves	21		DT/DG	-02														
Pilot Operated Relief Valves	25						F	3T/B0	G	(	)3	06	10		16	24		
Low Noise Type Relief Valves	25			Ī			S-	BG		(	)3	06	10					
Solenoid Controlled Relief Valves	25						BS	ST/BS	SG	(	)3	06	10		16			
Low Noise Type Sol. Cont. Relief Valves	25						S-I	BSG		(	)3	06	10	)				
Brake Valves	25			UB	GR				03	06		10						
H/HC Type Pres. Control Valves	21		НТ	• Н(	G/HC	т٠	HCG			03	06	10		16				
Pres. Reducing & Check Valves	21		RT	· RO	G/RC	т	RCG			03	06	10		16				
Pres. Reducing & Relieving Valves	25				RBG	;				03	06							
Unloading Relief Valves	21				BUC	G				03	06	10						
Pressure Switches	35							_										

# **Flow Control Valves**

These valves control the reciprocating and rotating speed of hydraulic actuators, A variety of flow control valves including pressure and/or temperature-compensated flow control valves are available.

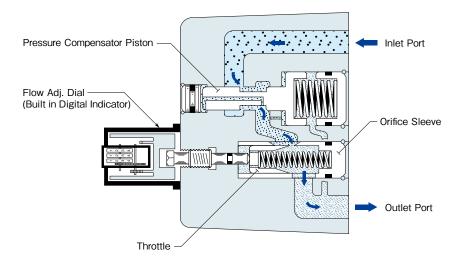


# Flow Control Valves/Flow Control and Check Valves

These valves are pressure and temperature compensating type valves and maintain a constant flow rate independent of changes in system pressure (load) and temperature (viscosity of the fluid). These features allow them to control the speed of the actuator precisely. The valves with an integral check valve allow a controlled flow and reverse free flow. Repeated resetting can be made easily with a digital readout.



### Flow Control Valves



Valve Type	Maximum Operating Pressure MPa	Max. Flow L/min  1 2 3 5 10 20 30 50 100 200 300 500 1000 2000 3000 5000							
Flow Control (& Check) Valves	21	FG/FCG 01	02	03	06 10				
Flow Control & Relief Valves	25	FBG		03	06 10				
Pilot Operated Flow Control Valves	21	FHG	02	03	06 10				
Pilot Operated Flow Cont. & Check Valves	21	FHCG	02	03	06 10				
Restrictors	25	SRT/SRG	03	06	10 16	(Rated F	row)		
One Way Restrictors	25	SRCT/SRCG	03	06	10 16	(Rated F	row)		
Throttle (& Check) Modules	25	TC1G/TC2G	01	03					
Deceleration (& Check) Valves	21	ZTZG/ZCTZCG	03	06 1	0				
Feed Control Valves	14	UCF1G/UCF2G	01 03	04					
Needle Valves	35	GCT -02 GCTR							

# **Directional Control Valves**

These valves control the flow direction in the hydraulic circuit. The various directional valves ranging from the solenoid operated directional valves to the check valves which comform to JFPS Standard (The Japan Fluid Power Standard) are available to meet the variety in customers' needs.



Valve Type	Maximum Operating Pressure	Max. Flow L/min 1 2 5 10 20 50 100 200 500 1000 2000 5000
	MPa	
	25	DSG-005/007
Solenoid Operated Directional Valves	35	DSG-01
	31.5	DSG-03
	21	DSHG-01
	25	DSHG-03
Solenoid Controlled Pilot Operated Directional Valves	31.5	DSHG 04 06 10
	21	DSHF 10 16 24 32 (Rated Flow
Shockless Type Proportional Directional and Flow Control Valves	25	EDFG-01
"o" c : c : 1 1	0.5	G-DSG 01 03
"G" Series Shockless Type Directional Valves	25	G-DSHG 04 06
Poppet Type Solenoid Operated Directional Valves	31.5	DSLG-01
Multi Purpose Control Valves	25	DSLHG 04 06 10
Solenoid Operated Poppet Type Two-Way Valves	14	CDS**-03
Shut-off Type Solenoid Operated Directional Valves	25	DSPC/DSPG 01 03
Pilot Operated Directional Valves	31.5	DHG 04 06 10
M II O I I I I I I I I I	21	Threaded connection (DMT) 03 06 10
Manually Operated Directional Valves	31.5	Sub-plate mounting (DMG) 01 03 04 06 10
Malacino de la	7	Rotary type DR T - 02
Mechanically Operated Directional Valves	25	Cam operated(DC T ) 01 03
Check Valves	25	In-line(CIT)   02   03   06   10   (Rated Flow)
		Right angle, Flanged connection(CRF) 10 16 24 (Rated Flow)
Pilet Cartailled Check Veloce	25	Threaded connection(CP*T) 03 06 10 (Rated Flow)
Pilot Controlled Check Valves	25	Flanged connection(CP%F) 10 16 (Rated Flow)

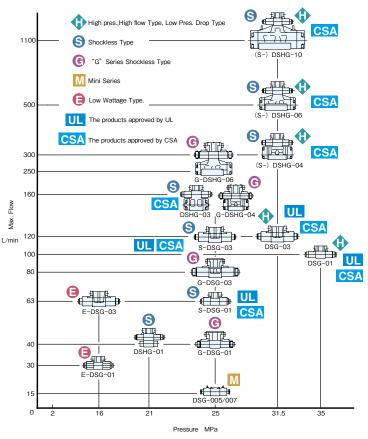
# Solenoid Operated Directional Valves / Solenoid Controlled Pilot Operated Directional Valves

The following is our full range of solenoid operated directional valves and solenoid controlled pilot operated directional valves.

## **WIDE RANGE OF MODELS**

Choose the optimum valve from a large selection to meet your needs.





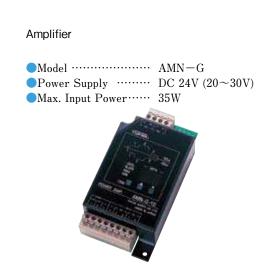
# **Shockless Type Proportional Directional and Flow Control Valves / Amplifiers**

Shockless type proportional and flow control valves have been developed by employing the basic design concept of "G" series solenoid operated directional valves.

The maximum speed of actuators can be controlled optionally as the shockless type directional and flow control valves have maximum flow rate adjustment functions, features which are not available on the "G" series solenoid operated directional valves.

The power amplifiers for use with the shockless type directional and flow control valves have digital setting systems allowing for excellent operational maneuverability and repeatability. They offer two types of slop mode; "SLOPE CONSTANT" and "TIME CONSTANT", and nine different types of shockless curves (one straight line slope and eight waveforms). The optimum setting can be selected to suit any load condition.

# 





# Series Shockless Type Solenoid Operated Directional Valves

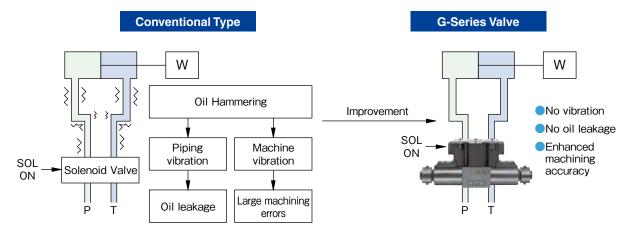
The G series solenoid operated directional valve reduces any shocks that may arise when starting machinery or shifting the spool.

These valves feature less pipe leakage and offer more accurate control and improve the reliability of the machinery on which they are used.

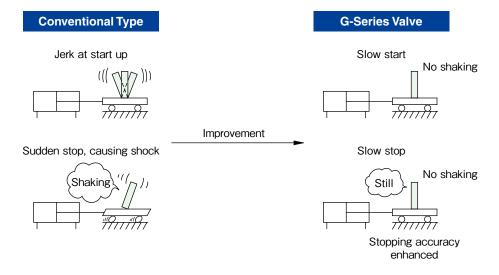
# Your valuable machines are protected from vibration and shocks

Shocks caused by acceleration and deceleration are reduced.

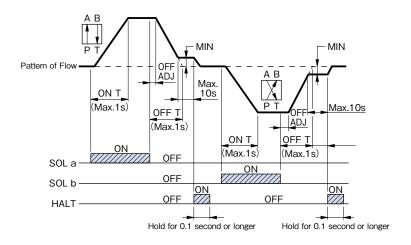




Oil hammering during spool shifting is reduced.



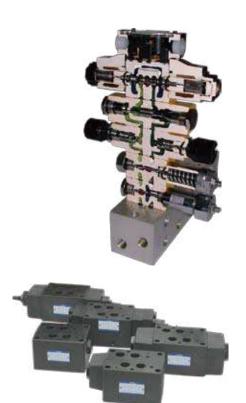
Relationships between SOL signals and flow patterns



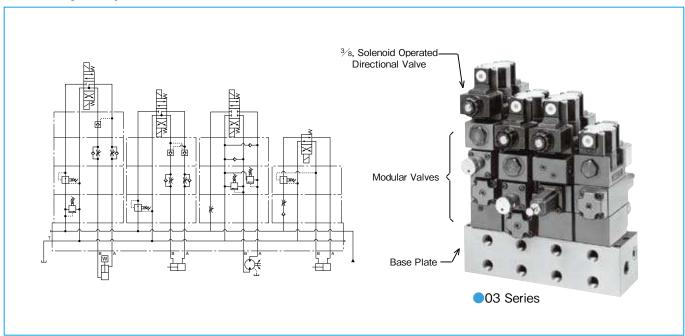
# **Modular Valves**

YUKEN MODULAR VALVES are designed to simplify hydraulic systems, to eliminate the use of pipe connections and to save space, time and costs. The modular valves have standardized interfaces (ISO 4401, CETOP, NFPA) and thickness in accordance with each valve size. Any hydraulic circuit can be created by stacking the modular valves in the correct sequence one upon another and bolting the various stacks to a common manifold base.

- Modular valves remarkably minimize the installation area and space.
- No expert skill is required to assemble. Changes or additions to the circuit can be easily and quickly carried out.
- Problems such as oil leaks, vibration and noise which may arise from pipes and tubes are minimized because pipes and tubes are not necessary.
- The simple installation method of modular valves allows for easy maintenance.



# Stacking Example



Valve Type	Maximum Operating Pressure MPa	Max. Flow L/min  1 2 5 10 20 50 100 200 500 1000
005/007 Series Modular Valves	25	
01 Series Modular Valves	31.5	*
03 Series Modular Valves	25	*
04 Series Modular Valves	35	
06 Series Modular Valves	25	
10 Series Modular Valves	25	

<sup>★</sup>Max Flow for Throttle and Check Modular Valves.

# List of 005/007/01/03 Series Modular Valves (Pressure Controls)

# Pressure Controls

Name	Graphic Symbols	Model Numbers "005/007/01" Series	Graphic Symbols	Model Numbers "03" Series
Solenoid Operated Directional Valves	P T B A	DSG-005 DSG-007 DSG-01	P T B A	DSG-03
	<b>3</b>	MBP-005	<b>À A A A A A A A A A A</b>	MBP-03
Relief Modular Valves		MBP-01 MBA-01	<b>← ↑ </b>	MBA-03
Nener Modular valves	<b>8</b>	MBB-01		MBB-03
				MBW-03
		MRP-005 MRP-007 MRP-01		MRP-03
Reducing Modular Valves		MRA-01		MRA-03
		MRB-01		MRB-03
				MRLP-03
Reducing Modular Valves for Low Pressure Setting		_		MRLA-03
				MRLB-03
Reducing Modular Valves for Tow Pressures Setting		MRDP-01		_
Brake Modular Valves		MBR-01		_
Sequence Modular Valves		MHP-01		MHP-03
Counterbalance		MHA-01		MHA-03
Modular Valves		_		МНВ-03
	Š	MJP-01-M		
Pressure Switch Modular Valves		MJA-01-M		_
		MJB-01-M		

# List of 005/007/01/03 Series Modular Valves (Flow Controls, Directional Controls, Others)

# Flow Controls

# Directional Controls

Name	Graphic Symbols	Model Numbers	Name	Graphic Symbols P T B A	Model Numbers
Flow Control Modular Valves	*	MFP-01 MFP-03		<b>•</b>	MCP-005 MCP-01 MCP-03
		MFA-01-X MFA-03-X			MCA-03
		MFA-01-Y MFA-03-Y	Check Modular Valves		MCB-03
Flow Control and Check Modular		MFB-01-X MFB-03-X		<b>•</b>	MCT-01 MCT-03
Valves		MFB-01-Y MFB-03-Y		• •	MCPT-03
		MFW-01-X $MFW-03-X$	Anti–Cavitation Modular Valves	• • •	MAC-01 MAC-03
		MFW-01-Y $MFW-03-Y$		•	MPA-01 MPA-007 MPA-007
Т	*	MSTA-01-X MSTA-03-X	Pilot Operated Check Modular		MPB-005 MPB-007 MPB-01 MPB-03
Temperature Compensated Throttle and Check Modular Valves	<b>♦</b>	MSTB-01-X MSTB-03-X	Valves		MPW-005 MPW-005 MPW-01 MPW-03
Modular varves		MSTW-01-X MSTW-03-X	Modular Plates and	d Mounting Bolts	
Throttle Modular Valves	*	MSP-01 MSP-03	Name	Graphic Symbols	Model Numbers
	*	MSCP-01 MSCP-03	D. I.D.	TITI	MDC-005-A MDC-007-A MDC-01-A MDC-03-A
	**	$\begin{array}{c} { m MSA-005-X} \\ { m MSA-007-X} \\ { m MSA-01-X} \\ { m MSA-03-X} \end{array}$	End Plates		MDC-01-B MDC-03-B
	*	$\begin{array}{c} \mathrm{MSA}{-}005{-}\mathrm{Y} \\ \mathrm{MSA}{-}007{-}\mathrm{Y} \\ \mathrm{MSA}{-}01{-}\mathrm{Y} \\ \mathrm{MSA}{-}03{-}\mathrm{Y} \end{array}$			MDS-01-PA
	MSB-005-X MSB-007-X MSB-01-X	$\begin{array}{c} \mathrm{MSB-005-X} \\ \mathrm{MSB-007-X} \\ \mathrm{MSB-01-X} \\ \mathrm{MSB-03-X} \end{array}$	Connecting Plates		MDS-01-PB
Throttle and Check Modular Valves	<b>♦</b> ₩	$\begin{array}{c} \mathrm{MSB-005-Y} \\ \mathrm{MSB-007-Y} \\ \mathrm{MSB-01-Y} \\ \mathrm{MSB-03-Y} \end{array}$	Connecting 1 lates		MDC-01-AT
	<b>♦</b> ₩ ₩ <b>♦</b>	$\begin{array}{c} { m MSW-005-X} \\ { m MSW-007-X} \\ { m MSW-01-X} \\ { m MSW-03-X} \end{array}$			MDS-03
	<b>♦₩ ₩♦</b>	$\begin{array}{c} { m MSW-}005-{ m Y} \\ { m MSW-}007-{ m Y} \\ { m MSW-}01-{ m Y} \\ { m MSW-}03-{ m Y} \end{array}$	Base Plates		MMC-005 MMC-007 MMC-01 MMC-03
	MSW-01-XY		Bolt Kits		MBK-005 MBK-007 MBK-01 MBK-03
	<b>6</b> ₩ ₩9	MSW-01-YX			

# List of 04/06/10 Series Modular Valves (Pressure Controls, Flow Controls, Directional Controls)

### Pressure Controls

Name	Graphic Symbols	Model Numbers
Solenoid Controlled Pilot Operated Directional Valves	P T Y X B A	DSHG-04 DSHG-06 DSHG-10
		$\begin{array}{c} \mathrm{MRP}{-04} \\ \mathrm{MRP}{-06} \\ \mathrm{MRP}{-10} \end{array}$
Reducing Modular Valves		${ m MRA-04} \ { m MRA-06} \ { m MRA-10}$
		MRB-04 MRB-06 MRB-10



005 Series MSW-005



007 Series MRP-007

## Flow Controls

Name	Graphic Symbols	Model Numbers
	<b>N</b>	$\begin{array}{c} \mathrm{MSA}\mathrm{-}04\mathrm{-}\mathrm{X} \\ \mathrm{MSA}\mathrm{-}06\mathrm{-}\mathrm{X} \\ \mathrm{MSA}\mathrm{-}10\mathrm{-}\mathrm{X} \end{array}$
	<b>A</b>	$\begin{array}{c} \mathrm{MSA}\mathrm{-}04\mathrm{-}\mathrm{Y} \\ \mathrm{MSA}\mathrm{-}06\mathrm{-}\mathrm{Y} \\ \mathrm{MSA}\mathrm{-}10\mathrm{-}\mathrm{Y} \end{array}$
Throttle and Check	<b>₩</b>	$\begin{array}{c} \mathrm{MSB-04-X} \\ \mathrm{MSB-06-X} \\ \mathrm{MSB-10-X} \end{array}$
Modular Valves	<b>₩</b>	$\begin{array}{c} \mathrm{MSB}\mathrm{-}04\mathrm{-}\mathrm{Y} \\ \mathrm{MSB}\mathrm{-}06\mathrm{-}\mathrm{Y} \\ \mathrm{MSB}\mathrm{-}10\mathrm{-}\mathrm{Y} \end{array}$
	W #	$\begin{array}{c} \mathrm{MSW-04-X} \\ \mathrm{MSW-06-X} \\ \mathrm{MSW-10-X} \end{array}$
	W 18	MSW-04-Y MSW-06-Y MSW-10-Y



01 Series MSW-01

03 Series MPW-03

# Directional Controls

Name	Graphic Symbols	Model Numbers
Check Modular	<b>\$</b>	MCP – 04
Valves	<b>*</b>	MCT - 04
	•	$\begin{array}{l} {\rm MPA} - 04 \\ {\rm MPA} - 06 \\ {\rm MPA} - 10 \end{array}$
	<b>A</b>	MPA - 06 % - % - X MPA - 10 % - % - X
		MPA – 10 % – % – X MPA – 06 % – % – Y
		MPA – 10 % – % – Y
Pilot Operated Check Modular Valves	(a)	MPB – 04 MPB – 06 MPB – 10
	<b>A</b>	MPB – 06 <b>%</b> – <b>%</b> – X
		MPB - 10 * - * - X
		MPB - 06 % - % - Y
		MPB − 10 <b>※</b> − <b>※</b> − Y
	<b>P</b>	$\begin{array}{l} \mathrm{MPW} - 04 \\ \mathrm{MPW} - 06 \\ \mathrm{MPW} - 10 \end{array}$
Mounting Bolt Kits		MBK – 04 MBK – 06 MBK – 10



04 Series MRP-04



06 Series MPW-06



10 Series MSW-10

# **Proportional Electro-Hydraulic Controls**

# Series Proportional Electro-Hydraulic Control Valves

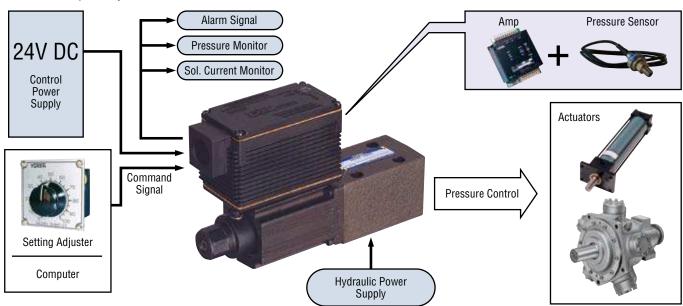
The EH Series on-board electronic proportional controls are compound electro-hydraulic products which merge the latest electronic and sensor technology with Yuken's reputable E Series proportional controls. Yuken has realized an industry leading position by creating compact hydraulic equipment that features high precision and reliability by unifying the amplifier, and sensor, all of which are required for proportional or servo control systems.

 Proportional control systems or servo systems can be easily structured by simply preparing the power source (DC) for controls and command signals along with the hydraulic source.

Amplifiers exclusively used for the system or separately installed control panels are unnecessary.

- By using built-in sensors;
  - (1) pressure and orifice openness, which can be converted to flow rate, can be detected and controlled remotely.
  - (2) along with a compound amplifier, a closed loop system can be structured.
  - (3) sensor output signals or deviation signals at structuring closed loop system can be monitored.
- Disadvantages seen in ordinary hydraulic systems in which hydraulic components, sensors and amplifiers are interconnected with each other but installed separately are eliminated.





Valve Type	Maximum Operating Pressure MPa	Max. Flow L/min  1 2 3 5 10 20 30 50 100 200 300 500					
Pilot Relief Valves	24.5	EHDG-01					
Pressure Control Valves	SB1110 : 24.5 SB1190 : 7.0	SB1110 SB1190					
Relief Valves	24.5	EHBG 03 06 10					
Reducing & Relieving Valves	24.5	EHRBG 06 10					
Flow Control ( & Check) Valves	03 : 20.6 06 : 24.5	EHFG/EHFCG 03 06					
Flow Control & Relief Valves	24.5	EHFBG 03 06 10					
High Flow Series Flow Control & Relief Valves	24.5	EHFBG 03 06					
Directional & Flow Cont. Valves	25	EHDFG 01 03					
High Response Type Directional & Flow Cont.Valves	15.7	EHDFG 04 06					



# Series Proportional Electro-Hydraulic Control Valves

Proportional valves are able to control the system pressure or flow proportionally through a controlled input current from the amplifier.

Our product line includes "high response type valves" that provide ultimately improved response using closed loop control that proportional control valves can offer.



Valve Type	Maximum Operating Pressure MPa	Max. Flow L/min  1 2 3 5 10 20 30 50 100 200 300 500 1000
Pilot Relief Valves	24.5	EDG-01
Relief Valves	24.5	EBG 03 06 10
Reducing & Relieving Valves	24.5	ERBG 06 10
	20.6	EFG/EFCG( $40\Omega$ Series) 02 03 06 10
Flow Control (& Check) Valves	24.5	EFG/EFCG(10ΩSeries) 03 06
		EFBG $(40\Omega-10\Omega \text{ Series})$ 03 06 10
Flow Control & Relief Valves	24.5	EFBG $(10\Omega-10\Omega \text{ Series})$ 03 06 10
		EFBG (High Flow Series) 03 06
High Response Type Flow Control & Relief Valves	25	ELFBG-03
Directional & Flow Cont. Valves	25	EDFG-01
Directional & Flow Cont. Valves	25	EDFHG 03 04 06
High Decreases Time Decreasing and Directional and Elem Control Values	31.5	ELDFG 01 03
High Response Type Proportional Directional and Flow Control Valves	35	ELDFHG 03 04 06

Note) Power amplifiers and setting adjusters are also available.

# **Amplifiers**

Amplifier Type	Model Numbers	Applicable to Control Valve			
	AME-D-10-**-20	Pressure or Flow Control (For 10Ω Sol.)			
DC Issuet	AME-D-40-**-40	Flow Control (For 40Ω Sol.)			
DC Input	AME-D2-H1-*-12	Flow Control and Relief (For $40\Omega-10\Omega$ Sol.)			
	AME-D2-1010-**-11	Flow Control and Relief (For $10\Omega-10\Omega$ Sol.)			
DCI (E II I	SK1022-*-*-11	Pressure or Flow Control (For 10Ω Sol.)			
DC Input—Feedback	AME-DF-S-**-22	Flow Control (For 10Ω Sol.)			
Slow Up-Down	AME-T-S-**-22	Flow Control (For 40Ω Sol.)			
	SK1015-11				
DC Input For DC	AMN-D-10	Pressure or Flow Control (For 10Ω Sol.)			
Power 24V DC	AMN-W-10				
	SK1091-D24-10	Directional and Flow Control			
DC Input with	AMN-L-01-*-*-10	HILD TO BE A LIE COLL			
Minor Feeback	AMB-EL-*-*-*-*-10	High Response Type Directional and Flow Control			
Shockless	AMN-G-10	Shockless Directional and Flow Control			



# **Linear Servo Valves**

# **High-speed Linear Servo Valves/Servo Amplifiers**

High-speed linear servo valves have outstanding features of high response and exceptional contamination resistance. These features are achieved by the compact and powerful linear motor which directly drives the spool and gives electric feedback of the spool position. These valves have garnered an excellent reputation since their launch by Yuken in 2001.



# **On-board Electronics Type Linear Servo Valves**

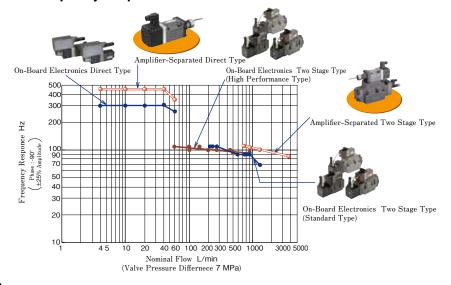
On-board electronics type linear servo valves have been developed based on high-speed linear servo valves, but with a focus on downsizing the pilot valve. The integration of the exclusive amplifier and the linear servo valve create a high performance valve in a compact package which greatly improves user-friendliness.



# Specifications

Valve Type		Max. Operating Press. MPa	Nominal Flow L/min (Valve Pressur	re Differnece		a) 5000	Frequency Responce ±25% Amplitude 90° Phase Hz	Step Responce 0→100% ms	Spool Type				
	Direct Type	35	LSVG-03 4 10 20 40 60				450, 350	2,3	Neutral Zero lap 🛱				
High-Speed	Two	35	LSVHG-04	750			110	8	2:10% 2P: Zero lap 40:A,B,T				
Linear Servo Valves (Amplifier-Scparated Type)	Stage	900:35 1300:31.5	LSVHG-06	900 1	300		105, 100	8,10	Overlap (Dual Flow Gain) Connection				
	Туре	35	LSVHG-10	3800		85	15						
	Direct Type 35		Direct 35		Direct	35	LSVG-01EH 4, 10, 20				300	3	Neutral Zero lap
On-Board Electronic Type			LSVG-03EH 40 60				310, 260	3,4	臣				
Linear Servo Valves	Two	31.5	LSVHG-03EH 210				110	7,8	2L:2% Overlap 2P:Zero lap 2:10% Overlap (Lenear Flow Gain) (Dual Flow Gain)				
(Standard Type)	Stage	35	LSVHG-04EH	580 750			90	11	40:A,B,T Connection 4J:A,B,T Connection (Neutral)				
	Туре	820,900:35 1300:31.5	LSVHG-06EH	820    1	300		90, 70	11,15	g g g or g				
On Board Electronic Type Linear Servo Valves  Two Stage	31.5	LSVHG-03EH-**-S 60 ;100 ;160	900			110	7						
	Stage	35	LSVHG-04EH-※-S 100; 200; 28	0,450			100	11	S:1% Overlap				
(High Performance Type)	Туре	35	LSVHG-06EH-**-S	500 900			95	12	<u>n.n</u>				

## Frequency Responce Chart





Winning
The 2010 JSME\*
Excellent Product Award

<sup>\*</sup> The Japan Society of Mechanical Engineers

## High-speed Linear Servo Valves/Servo Amplifiers

Linepu covering a high response of 450 Hz (direct type)/a high flow of 3800 L/min (two stage type)!

High precision and fast responsiveness are achieved by driving the spool directly using a compact, powerful linear motor as well as by feedback of the spool position.

#### High accuracy

These valves have a low hysteresis of 0.1 % or less, achieving high accuracy. They allow the main unit to operate with much higher repeatability.

#### High response characteristics

The valves provide significantly high levels of step and frequency responses; the step response is 2 ms, and the frequency response is 450 Hz (for LSVG-03). Thus, the valves ensure that the main unit can achieve unprecedented high response.

### Excellent contamination resistance

Compared to conventional servo valves for which the permissible contamination level is up to NAS 1638 class 7, the direct type serve valves can accept the contamination level of up to class 10.



Two Stage Type — LSVHG-06





Direct Type — LSVG-03

Linear Servo Amplifiers — AMLS

# **On-board Electronics Type Linear Servo Valves**

Introducing new direct type models (LSVG-01EH/03EH): Wider range of products!

On-board electronics type linear servo valves have been developed based on the high-speed linear servo valves while aiming at downsizing the pilot valve and improving user-friendliness by integrating the exclusive amplifier and the highspeed linear servo valve compactly.

## High accurate, simple and convenient — Ideal on-board electronics type linear servo valves

## **Convenient**

Fault diagnosis is easy to conduct with the alarm indication when the command signal and the spool position differ due to abnormality in the system.

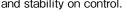
Colour	Description of Alarm Indicator							
Green	Indication of power supply (Normal operation)							
Red	Deviation alarm for the pilot valve							
Yellow	Deviation alarm for the main valve							

## Simple

Highly accurate hydraulic control can be obtained only by supplying 24 V DC power and inputting a command signal voltage of 0 to  $\pm 10V$ , 0 to  $\pm 10$ mA and 4 to 20 mA.

## **High Accuracy**

Closed loop control by the combination of the position sensors for the pilot valve and the main valve in the compact amplifiers ensures excellent linearity, hysteresis and stability on control.





Direct Type — LSVG-01EH



Two Stage Type — LSVHG-04EH with Fail-Safe Solenoid Operated Valve

# **Energy-Saving Hydraulic Units and Controllers**

# Substantial energy saving of hydraulic units has been achieved by the inverter drive.

Hydraulic units equipped with variable displacement pumps feature greater energy-saving than those with fixed displacement pumps.

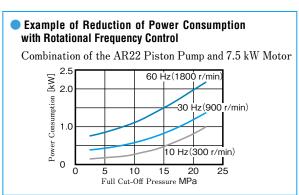
Yuken's energy-saving hydraulic units and controllers utilize rotational frequency control with an inverter. This innovative configuration solves the problem of efficiency losses suffered by induction motors operating at light loads and ensures significant energy savings.



# Rotational frequency control is effective for reducing power loss.

Extensive energy saving is possible by detecting a load pressure with the pressure sensor and keeping the motor rotation at the optimum level required for pressure holding. Based on the concept above, the following two different types of inverter-driven system and packages have been developed.

- Energy-saving control system for hydraulic units (Energy saving controller)
   For modification of existing hydraulic units to energy-saving type
- Equipped with the variable displacement piston pump <YA-e Pack>



## Energy-saving control system for hydraulic units (Energy saving controller)

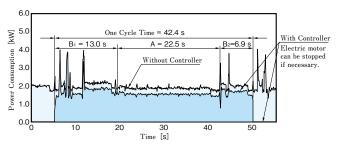
Energy-saving effects can be achieved by adding the controller, the pressure sensor, and the inverter to an existing unit and carrying out simple adjustments.

### System Configuration



Piston Pump

# Example of Reduction Rate of Power Consumption (Machining line for auto parts)



		Average of Power Consumption									
Symbol	Status	Without Controller	With Controller	Reduction Rate							
Α	Standby	1.80 kW	1.47 kW	Approx. 18%							
B <sub>1</sub> + B <sub>2</sub>	Actual Work	2.01 kW	1.69 kW	Approx. 16%							

### Specifications

●Model · · · · · · · AMC-IV-2-10

Output Voltage for Inverter ... Select one of the following voltage

(0 to +5 V, +1 to +5 V, +0.5 to +5 V)

●Input Voltage for Pressure Sensor ··· Select one of the following voltage

(0 to +5 V, +1 to +5 V, +0.5 to +5 V)

Power Supply for Pressure Sensor ··· +5 V

Voltage for Power Source ····· AC 100/200 V

Power Consumption ···· Less than 6 VA

●Ambient Temperature ……… 0 to 50 ℃

# **Standard Hydraulic Power Units**

These hydraulic power units achieve energy-saving operation with a high efficiency piston pump.





### Wide assortment of models

A total of 31 models are available according to the combination of the built-in pump, the reservoir capacity, and the motor output, so that the most suitable model can be selected.

## Facilitating the configutation of the control circuit

With 21 different options (incorporating a base plate, etc.), a wide variety of control circuits can be easily configured.



Hydraulic Power Unit Type	Model Numbers	Max.Operating Pressure MPa	1	2	Rese	L ) 2		ty 50 10		00	1	Geo	С	c Disp m³/re	0 2	ent 20 50	Electric Motor
Standard Hydraulic Power Unit YF Pack	YF10	- 16															0.75/1.5
	YF16																1.5/2.2
Standard Hydraulic Power Unit YP Pack	YP10	7/16															0.75/1.5
	YP16																1.5/2.2
	YP22	16															2.2/3.7
	YP37																3.7/5.5
Standard Hydraulic Power Unit YA Pack	YA10	7/16															0.75/1.5/2.2/3.7
	YA16																1.5/2.2/3.7/5.5/7.5
	YA22																2.2/3.7/5.5/7.5
	YA37	7															3.7/5.5/7.5
Standard Hydraulic Power Unit YA Series L Pack	YAL8	- 3.5/7															0.75/1.5
	YAL16																1.5/2.2
Energy-Saving Hydraulic Power Unit YA-e Pack	E-YA10	7/16															2.2/3.7
	E-YA16																1.5/2.2/3.7/5.5/7.5
	E-YA22																2.2/3.7/5.5/7.5
	E-YA37	7															3.7/5.5/7.5
Energy-Saving Control System for Hydraulic Unit	AMC-IV	_									·						

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